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This manual provides information on the diagnosis, the service procedures, the adjustments, and the specifications for the 2011 Opel / Vauxhall Astra. The technicians who understand the material in this manual and in the appropriate Service Bulletins better serve the vehicle owners.

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Factory service manual for the Opel Astra, chassis code H, produced between 2004 and 2009. Covers all rebuild, repair and maintenance guidelines for engine, gearbox, front axle, steering, suspension, brakes, body panels, interior components, along with electrical wiring diagrams, diagnostics and troubleshooting guide.

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Factory service manual for the Opel Astra series vehicles produced between 1991 and 1998. Chassis Code F. Covers all repairs and maintenance for the engine, gearbox, front axle, steering, suspension, brakes, body panels, interior fittings, including wiring diagrams, electrical components and troubleshooting.

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