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Joined: 1/3/2007. Last visit: 3/24/2020. Posts: 672. Rating: (54) Hi, The problem is that it was a chargeable option. I don't think Siemens would even have a part number for it now so no way to pay for it but I have asked the moderators before about releasing option bits for old controls and they say no.

Sinumerik 810M GA3 memory expanding - Entries - Forum ...

CNC programming on the PC as on the CNC - same operation and programming; Work preparation even while the machine ... In charge: Siemens Industry Online Support. Support for SinuTrain for SINUMERIK Operate is provided by Siemens Industry Online ...

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Machine name: Siemens - Sinumerik 810M: Serial port: COM2 (or any free COM port) Baud: 9600: Data bits: 7: Parity: Even: Stop bits: 2

DNC and CNC setting for Siemens - Sinumerik 810M

In our company we have a 810M GA3 cnc. Due to a battery problem have lost all the parameter. We load the PLC and Machine Data to the parameter. We load the parameter the part program, we tried to enter the part program from our hand writed notes. But, system didn't accept the program. We couldn't enter the program.

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