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Installation Guide

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*Inboard Diesel
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~~Kiel Powered By Cat®~~

~~Engines: ANDREW S~~

~~Piston Ring~~

~~Installation How To~~

~~Remove And Install~~

~~3406B Fuel Nozzles.~~

~~3406C Fuel Nozzle R~~

~~\u0026 I. Caterpillar~~

~~**3508 Big 35 Liter V8**~~

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controlled Caterpillar
marine engines: C7,
C9, C12, C18, C30,
C32, 3126B, 3196,

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3406E, 3412E, and 3500C. The MSCS system is capable of up to seven stations with long distances between the engine and the control stations. The maximum distance from the Power Train Control Processor is dependent on the voltage used and the number of stations.

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engine must be able to reach its rated speed (rpm) when the boat is ready for sea; fully loaded with fuel, water, and stores. For the ultimate in engine life and economy, expected engine operating speeds

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during sea trials

should be

approximately 1-3%
over full load rated
engine speed (rpm).

Eliminating Engine

Overloading on

Overhauled Vessels

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engine being

installed. See the

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Engine Data section of this guide for specific information on 3600 Engine weights and dimensions. The engine foundation must resist vertical, horizontal, and fore-and-aft deflection. Integrate the foundation into the reduction gear foundation to connect

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the overall structure to
the ship's inner

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This section of the
Application and
Installation Guide
generally describes
Engine Room
Ventilation for Cat®
engines listed on the
cover of this section.

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Additional engine systems, components and dynamics are addressed in other sections of this Application and Installation Guide. Engine-specific information and data is available from a variety of sources.

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Marine! {ENGINE
INSTALLATION AT
AN ANGLE To ensure
vibration free
operation, the engine
must be installed and
correctly aligned on
substantial engine
bearers, extending as
far forward and aft as
possible, well braced
and securely fastened
to form an integral

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part of the hull. The engine must be installed as low as possible on the

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Application and
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summarizes many
aspects of installation,
Caterpillar Dealers
stand ready with
complete and detailed
assistance. It is the
installer's

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responsibility to consider and avoid possible hazardous conditions which could develop from the systems involved in a specific engine installation. The suggestions provided in

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Application and
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Caterpillar Clean Emissions Module (Cat CEM) for Cat Engines. The primary purpose is to assist engineers and designers specializing in engine installations. The Engine Electrical and Electronic Applications and Installation Guide, Engine Application and Installation

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Guide, and Engine
Data Sheets
complement this
booklet.

~~APPLICATION & INSTALLATION GUIDE~~

Cat® engines listed
on the cover of this
section. Additional
engine components,
systems and
dynamics are

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Installation in other sections of this Application and Installation Guide.

Engine-specific information and data are available from a variety of sources.

Refer to the Introduction section of this guide for additional references.

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